

TECHNICAL DATA SHEET



Super6 Silver AG14 FC

AWS : A5.8 Bag 7
EN 1044 AG103
BS 1845 AG14
Date 29.11.24 Revision 1

DESCRIPTION

Super 6 Silver AG14 FC Gas Welding & Brazing Wire is designed for use in artistic foundries, food industry, power generation industries and other gas welding and brazing applications. The well-engineered 55% flux-coated silver solder is cadmium free for safe operation.

WELDING POSITIONS

CHEMICAL COMPOSITIONS

Ag	Cu	Zn	Sn	
55.0	21.0	22.0	2.00	

MECHANICAL PROPERTIES

Melting Point °C	630
UTS N/mm ²	415
Hardness BHN	145

AVAILABLE FORMATS

SPOOL		
Diameter	0.25kg	1.0kg
1.5mm	7517	7511
2.5mm	7518	7512

Shielding Gas	Oxygen/Acetylene
Current Type	

While all reasonable efforts have been made to ensure the accuracy of this information, it may change at any time and is only intended as general guidance.

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